

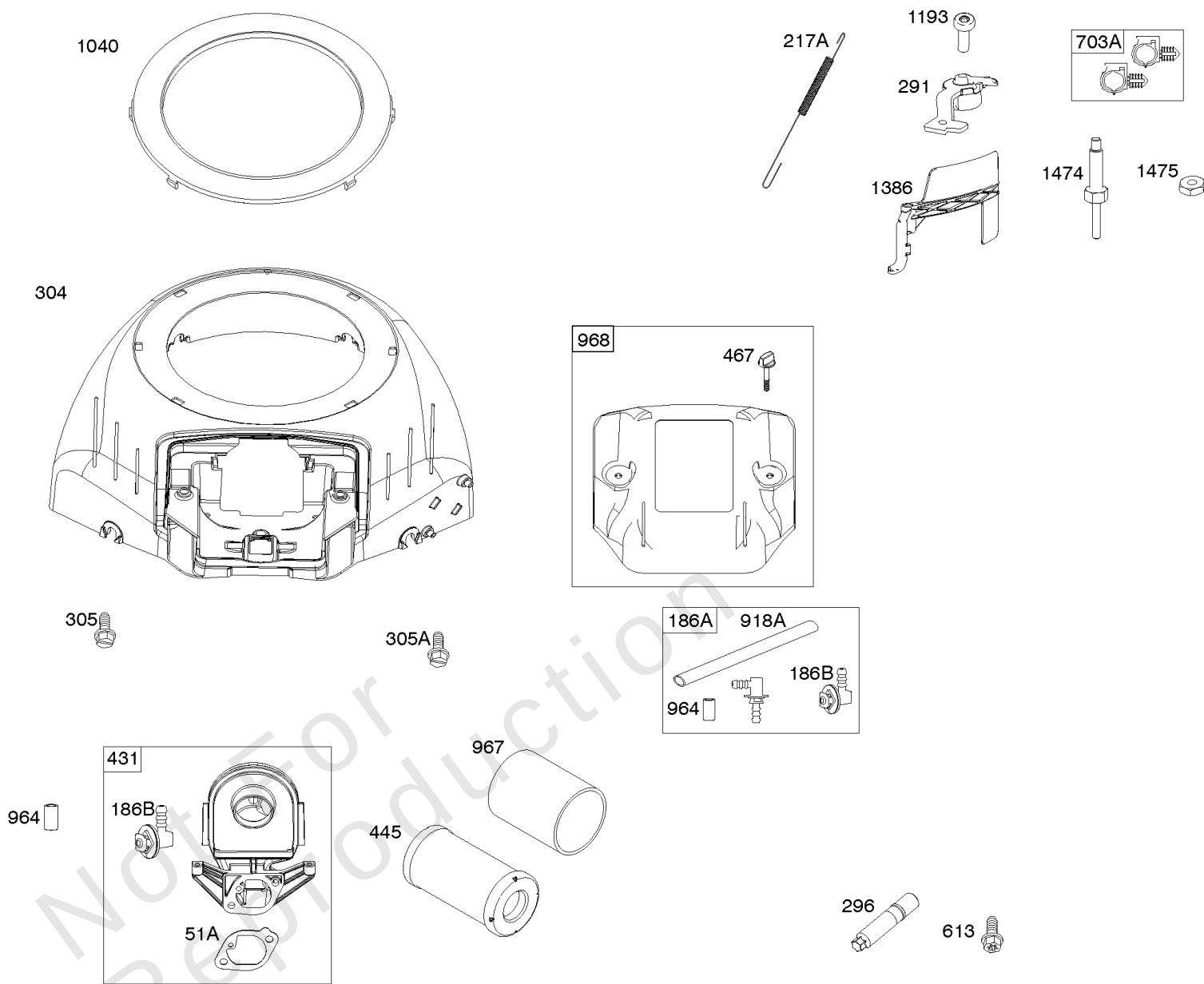


Parts Manual

Mfg. No: 44N677-0005-G1

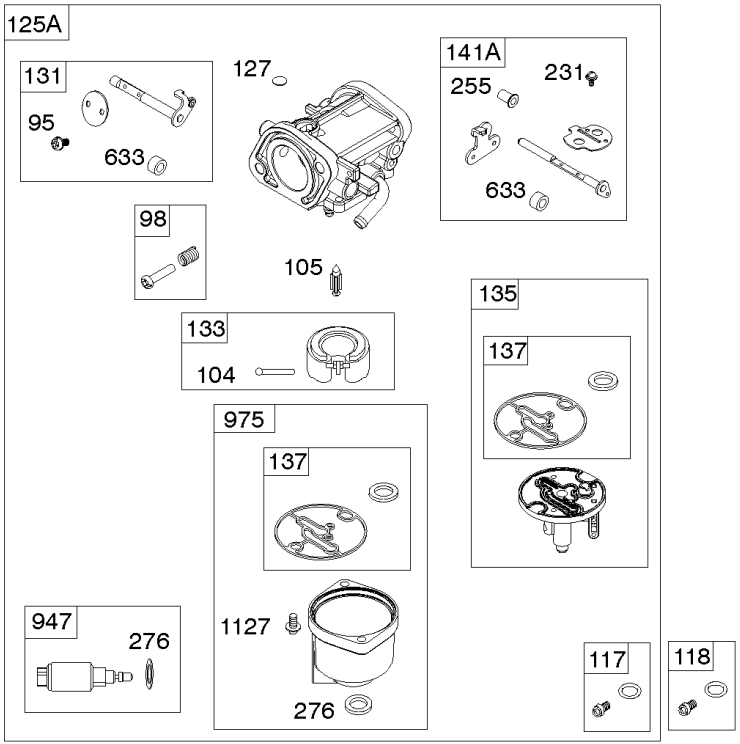
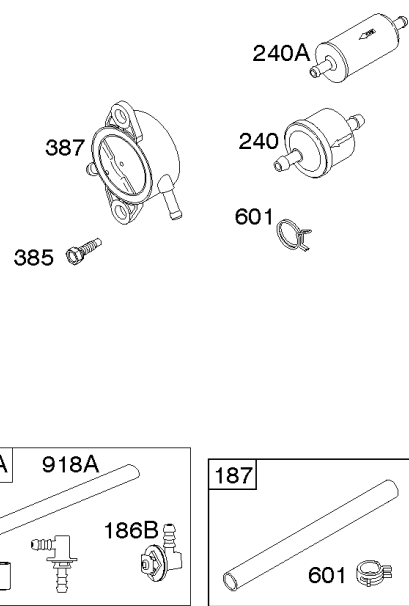
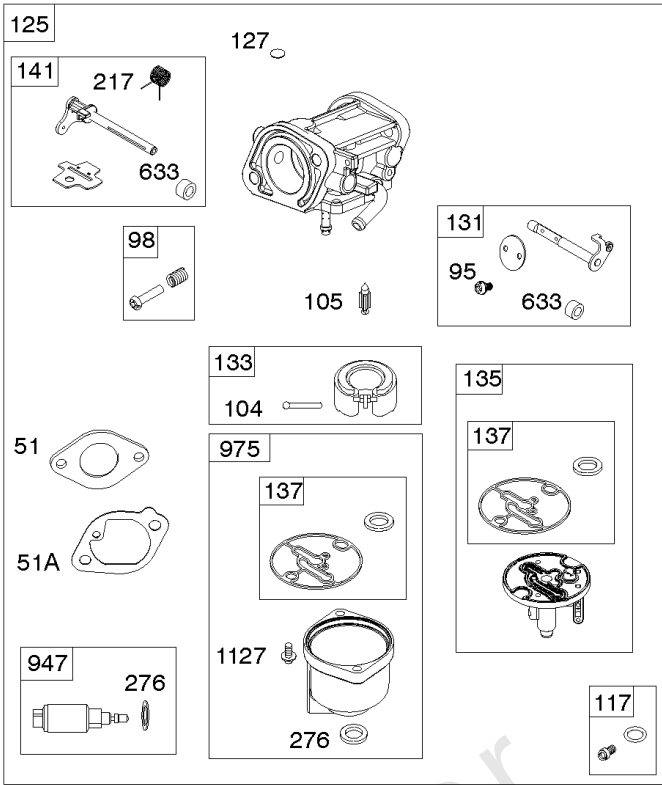
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Not For
Reproduction



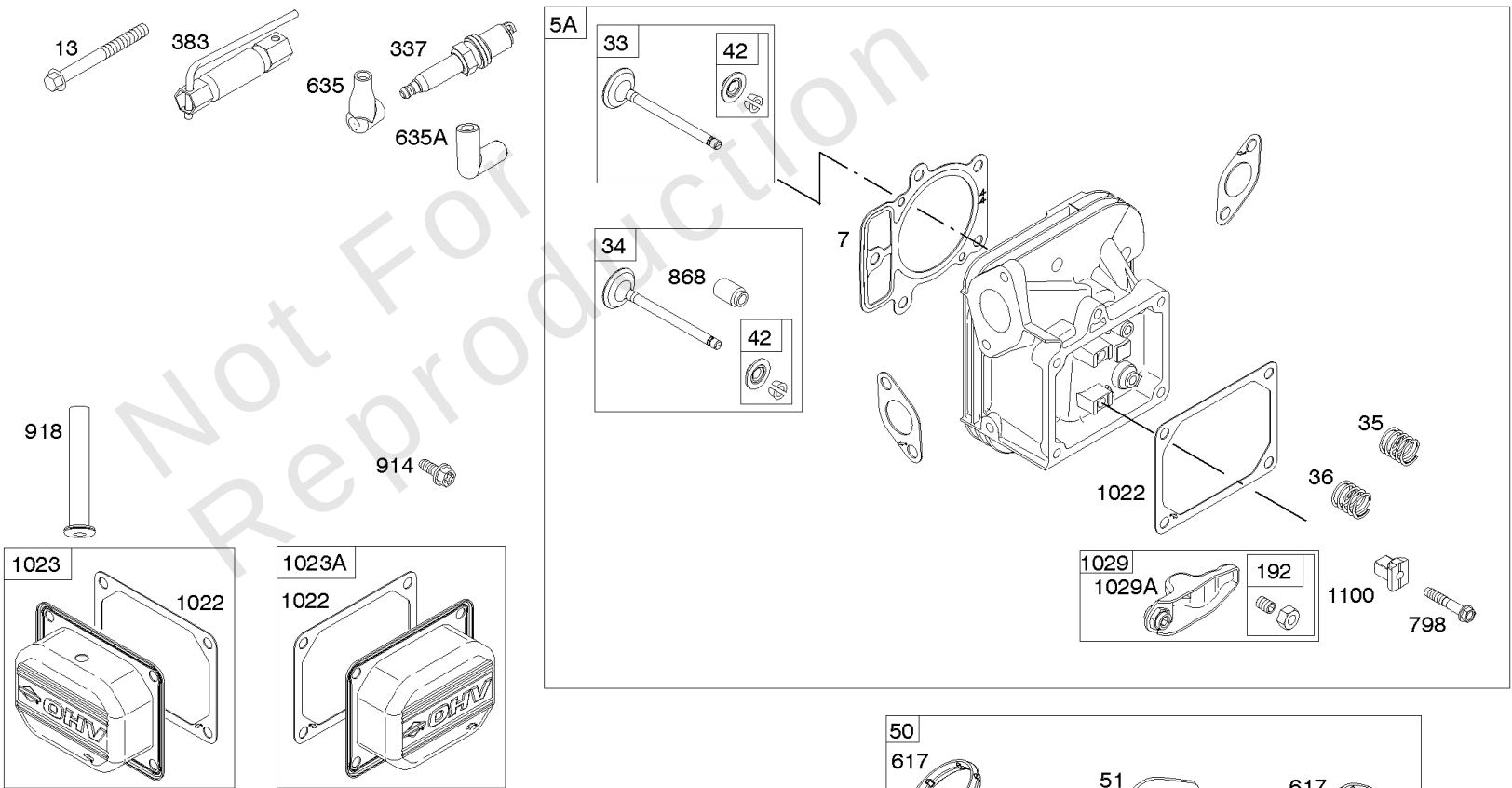
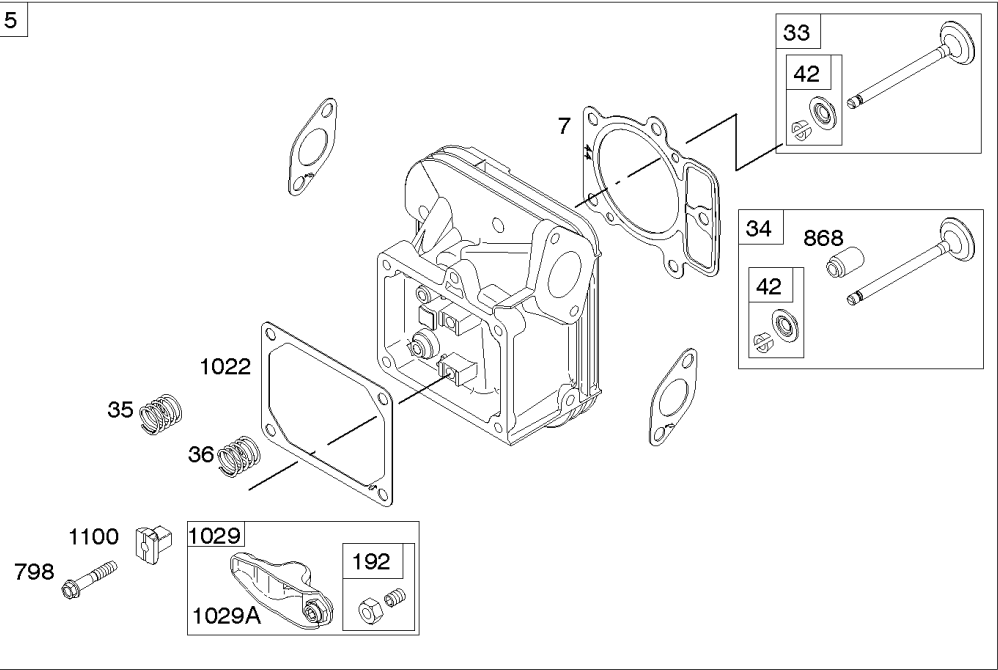
Blower Housing, Air Cleaner

REF NO	PART NO	QTY	DESCRIPTION
51A	594203		GASKET, Intake
186A	799158		CONNECTOR, Hose -(EVAP)
186B	845141		CONNECTOR, Hose -(EVAP)
291	592581		THERMOSTAT
296	591756		STUD -(Muffler)
304	591656		HOUSING, Blower -(Black)
305	790690		SCREW -(Blower Housing) (Blower Housing To Intake Elbow)
305A	594618		SCREW -(Blower Housing) (Blower Housing)
431	594205		ELBOW, Intake
445	594201		FILTER, A/C Cartridge
467	591660		KNOB, Air Cleaner Cover -(7/8" Long)
613	690341		SCREW -(Muffler)
703A	592584		CLIP
918A	799160		HOSE, Vacuum -(Length 9.4 Inches)
964	799159		CAP, Connector
967	797704		FILTER, Pre Cleaner
968	591658		COVER, Air Cleaner -(Black)
1040	791237		PLATE, Trim
1193	592577		SCREW -(Thermostat)
1386	592580		VANE, Air
1474	592579		STUD -Air Vane
1475	592578		NUT -Air Vane



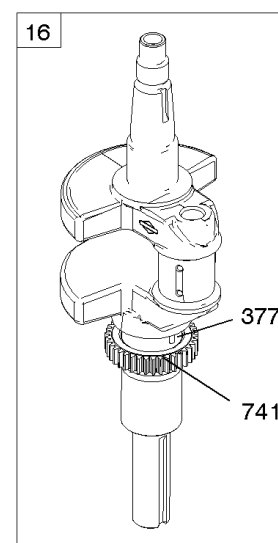
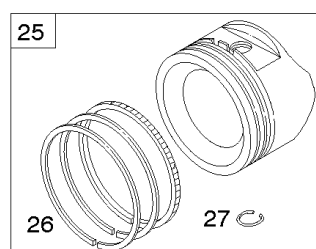
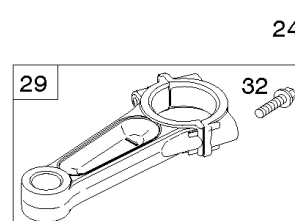
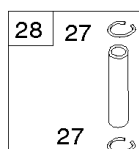
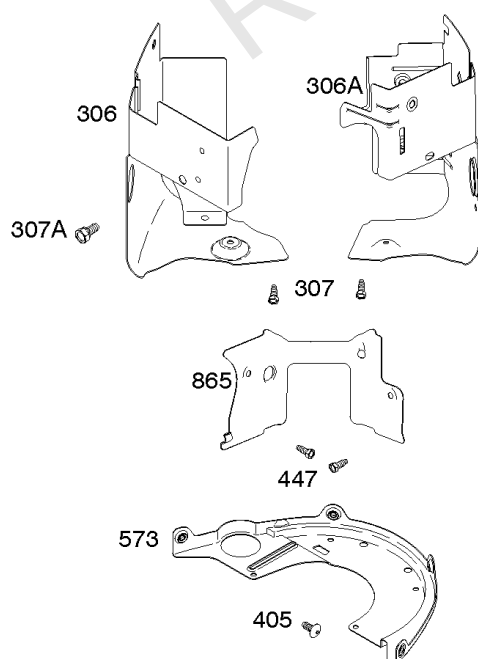
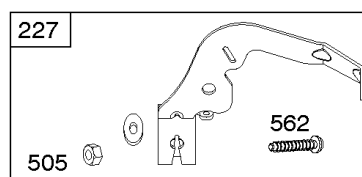
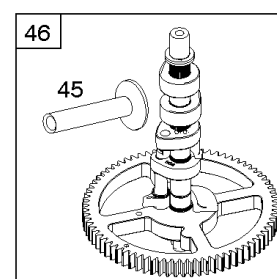
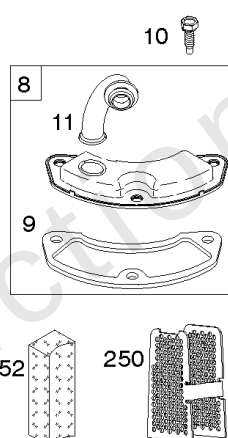
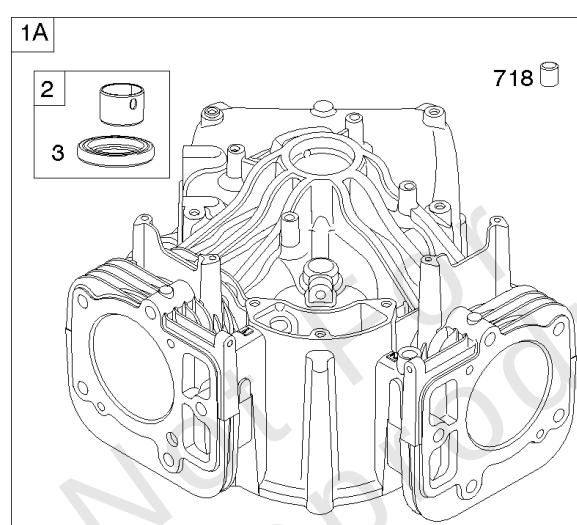
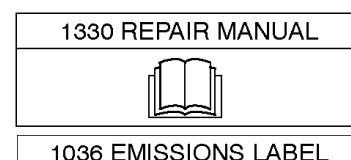
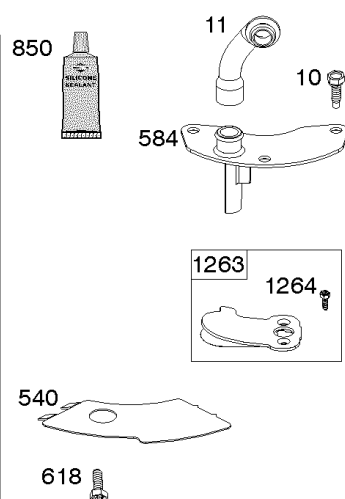
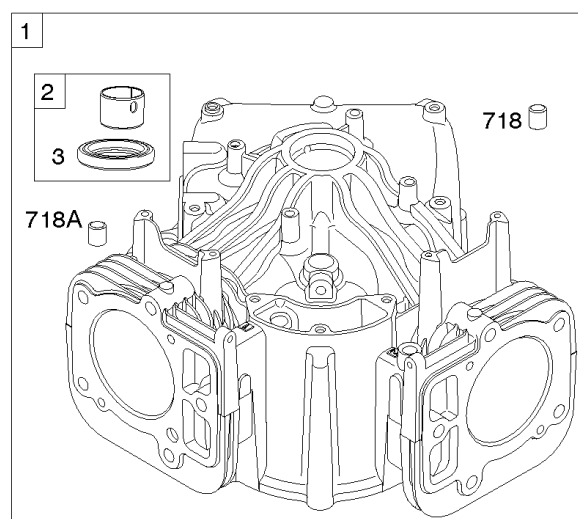
Carburetor, Fuel Filter

REF NO	PART NO	QTY	DESCRIPTION
51	594204		GASKET, Intake
51A	594203		GASKET, Intake
95	690718		SCREW -(Throttle Valve)
98	695408		KIT, Idle Speed
104	694918		PIN, Float Hinge
105	698537		VALVE, Float Needle
117	842585		JET, Main -(Standard)
118	791502		JET, Main -(High Altitude)
125	594207		CARBURETOR
127	699810		PLUG, Welch
131	594210		KIT, Throttle Shaft
133	694914		FLOAT, Carburetor
135	591701		TUBE, Fuel Transfer
137	698781		GASKET, Float Bowl
141	594211		KIT, Choke Shaft
186A	799158		CONNECTOR, Hose -(EVAP)
186B	845141		CONNECTOR, Hose -(EVAP)
187	791766		LINE, Fuel -(15" Long)(Cut to Required Length)
217	799771		SPRING, Choke Return
231	690991		SCREW -(Choke Valve)
240	84001895		FILTER, Fuel -(Includes Paper Element With A 40 Micron Rating)
255	690721		BUSHING, Choke Shaft
276	695410		WASHER, Sealing
385	797409		SCREW -(Fuel Pump) (Fuel Pump Mounted To Blower Housing)
387	808656		PUMP, Fuel
601	691038		CLAMP, Hose -(Black)
633	699813		SEAL, Choke/Throttle Shaft
918A	799160		HOSE, Vacuum -(Length 9.4 Inches)
947	798779		SOLENOID, Fuel
964	799159		CAP, Connector
975	591699		BOWL, Float
1127	695407		SCREW -(Float Bowl) (Float Bowl to Carburetor Body) Aluminum Float Bowl



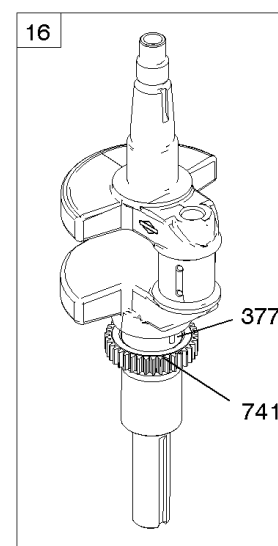
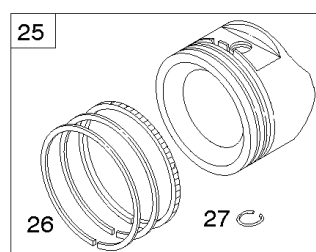
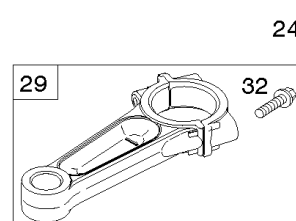
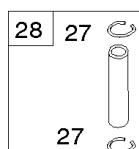
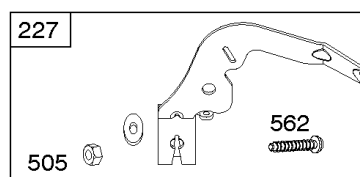
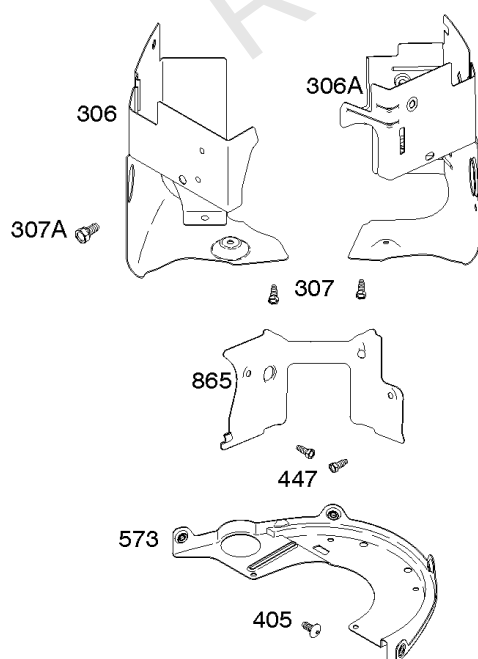
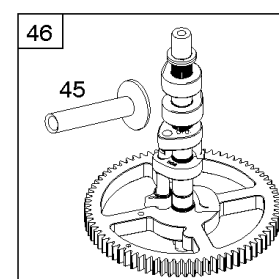
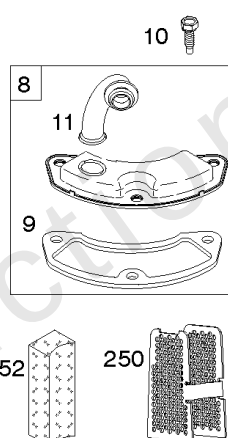
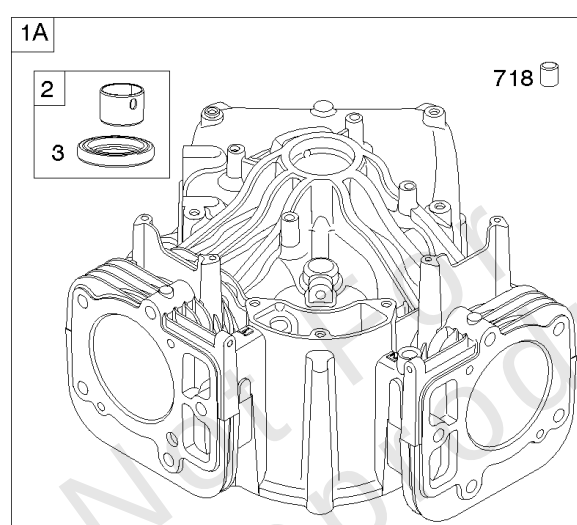
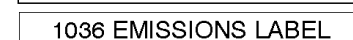
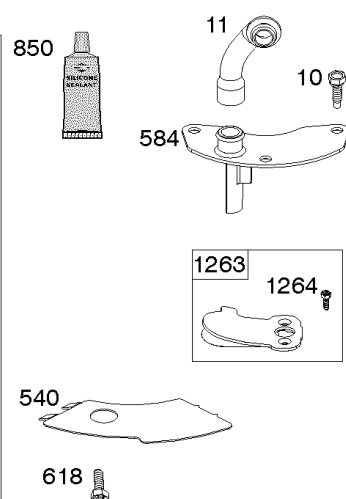
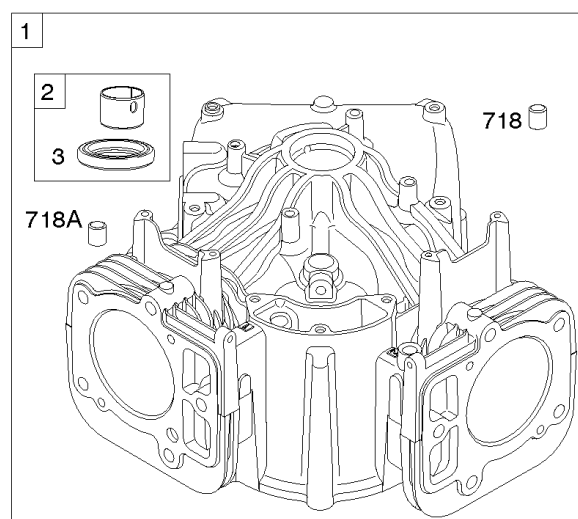
Cylinder Head, Rocker Arm Cover, Intake Manifold

REF NO	PART NO	QTY	DESCRIPTION
5	796231		HEAD, Cylinder -(Cylinder #1)
5A	796232		HEAD, Cylinder -(Cylinder #2)
7	693997		GASKET, Cylinder Head
13	592244		SCREW -(Cylinder Head)
33	697576		VALVE, Exhaust
34	792200		VALVE, Intake
35	694865		SPRING, Valve -(Intake)
36	694865		SPRING, Valve -(Exhaust)
42	499586		KEEPER, Valve
45	690977		TAPPET, Valve
50	594206		MANIFOLD, Intake
51	594204		GASKET, Intake
51A	594203		GASKET, Intake
53	690951		STUD -(Carburetor)
54	699816		SCREW -(Intake Manifold)
192	690083		ADJUSTER, Rocker Arm
213	691021		BRACKET, Choke Control
337	491055S		PLUG, Spark
383	19576S		WRENCH, Spark Plug
617	594209		SEAL, O-Ring -(Intake Manifold)
635	66538S		BOOT, Spark Plug
654	690958		NUT -(Carburetor)
798	697890		SCREW -(Rocker Arm)
868	690968		SEAL, Valve
914	691127		SCREW -(Rocker Cover)
918	596163		HOSE, Vacuum -Used Before Code Date 19091800
918	593641		HOSE, Vacuum -Used After Code Date 19091700
929	695239		SCREW -(Choke Control Bracket)
1022	690971		GASKET, Rocker Cover
1023	793146		COVER, Rocker -(Cylinder #1)
1023A	499600		COVER, Rocker -(Cylinder #2)
1026	690981		ROD, Push -(Steel)
1026A	690982		ROD, Push -(Aluminum)
1029	690972		ARM, Rocker
1029A	807323		ARM, Rocker
1100	791959		PIVOT, Rocker Arm



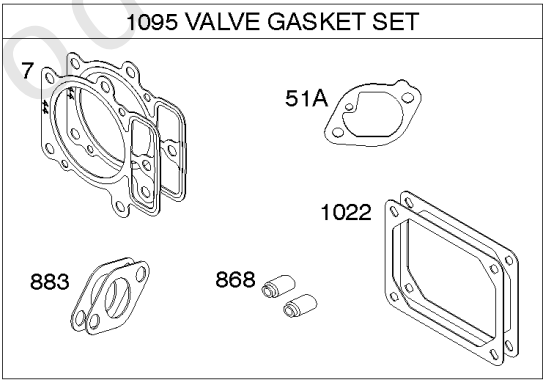
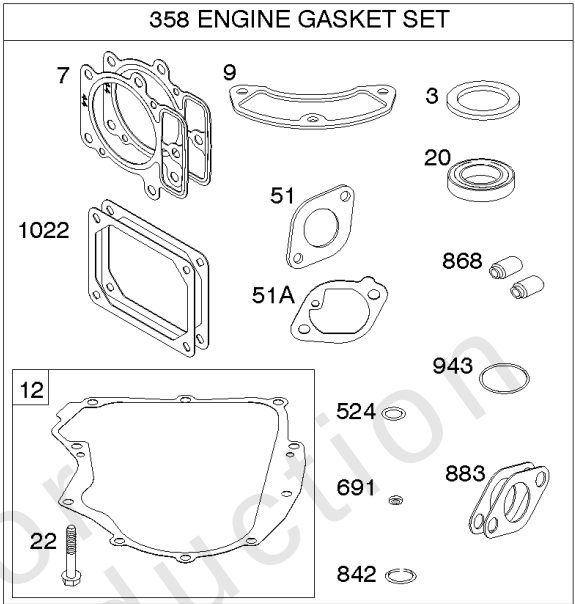
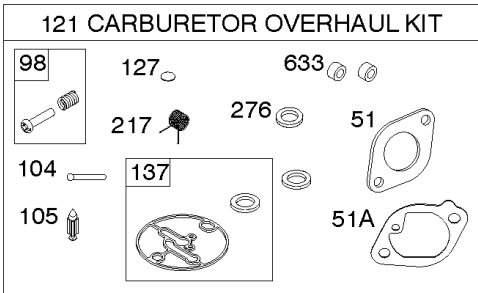
Cylinder, Crankshaft, Camshaft, Air Guides

REF NO	PART NO	QTY	DESCRIPTION
1	594970		CYLINDER ASSEMBLY -Used After Code Date 15071500
1A	594162		CYLINDER ASSEMBLY -Used Before Code Date 15071600
2	797673		KIT, Bushing/Seal -(Magneto Side)
3	391086S		SEAL, Oil -(Magneto Side)
8	792185		BREATHER ASSEMBLY -Used Before Code Date 14110500
9	690937		GASKET, Breather -Used Before Code Date 14110500
10	691108		SCREW -(Breather Assembly)
11	594163		TUBE, Breather -Used After Code Date 14110400
11	792184		TUBE, Breather -Used Before Code Date 14110500
16	699701		CRANKSHAFT
24	222698S		KEY, Flywheel
25	792072		PISTON ASSEMBLY -(.020" Oversize)
25	792023		PISTON ASSEMBLY -(Standard)
26	792026		SET, Ring -(Standard)
26	792073		SET, Ring -(.020" Oversize)
27	690975		LOCK, Piston Pin
28	696581		PIN, Piston -(Standard)
29	796209		ROD, Connecting -(Standard)
32	690976		SCREW -(Connecting Rod)
45	690977		TAPPET, Valve
46	792555		CAMSHAFT
212	792265		LINK, Throttle
227	798856		LEVER, Governor Control
250	690957		RETAINER, Breather -Used Before Code Date 14110500
252	794389		COLLECTOR, Oil -Used Before Code Date 14110500
306	796852		SHIELD, Cylinder -(Cylinder #1)
306A	591666		SHIELD, Cylinder -(Cylinder #2)
307	691003		SCREW -(Cylinder Shield)
307A	691108		SCREW -(Cylinder Shield)
377	690979		KEY, Woodruff
405	594937		SCREW -(Back Plate) (Mounting)
447	691003		SCREW -(Air Guide Cover)
505	691029		NUT -(Governor Control Lever)



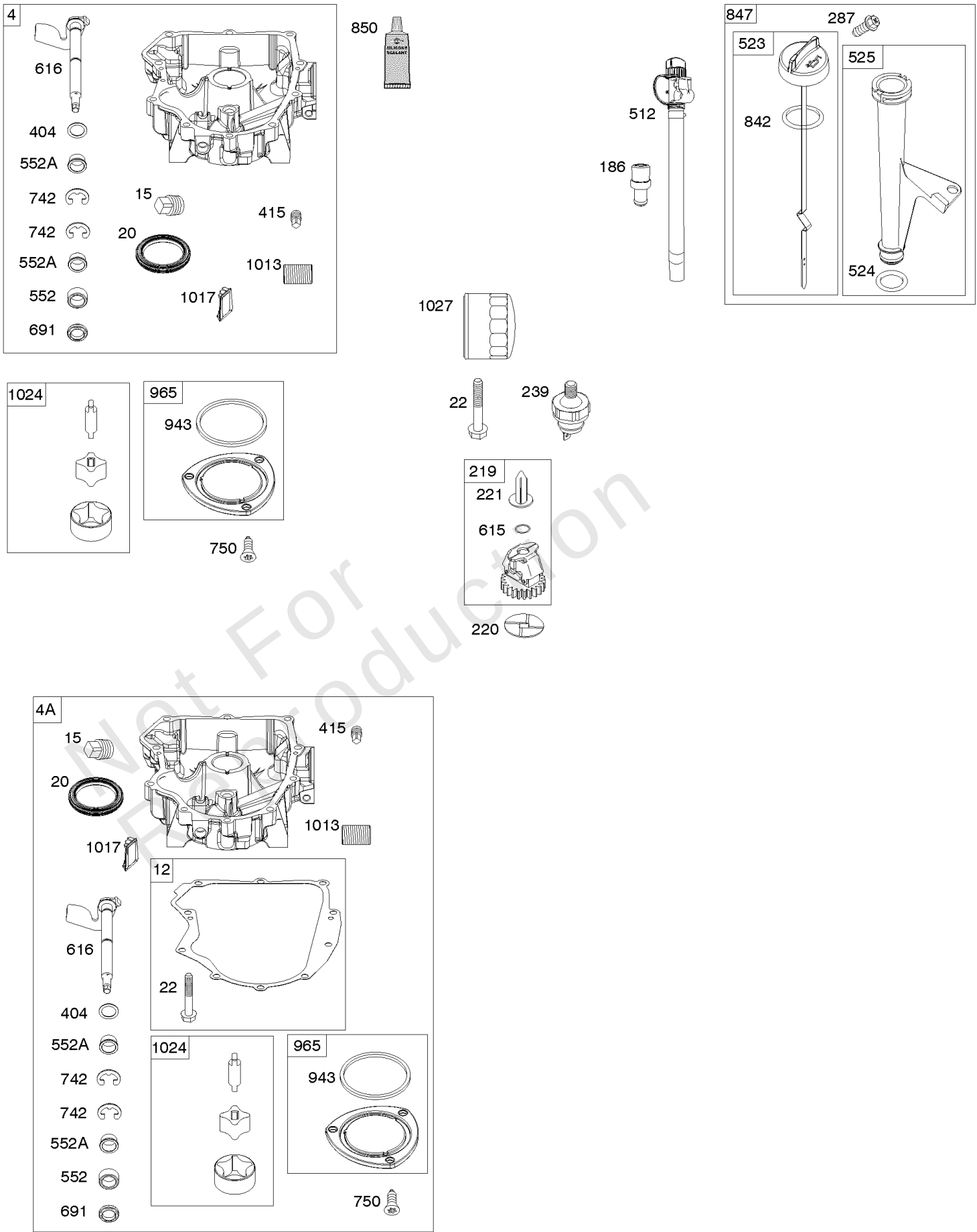
Cylinder, Crankshaft, Camshaft, Air Guides

REF NO	PART NO	QTY	DESCRIPTION
540	594325		PLATE, Baffle
562	690311		BOLT -(Governor Control Lever)
573	594902		PLATE, Back -Used After Code Date 15071500
584	594164		COVER, Breather Passage
618	594326		SCREW -(Baffle Plate)
718	690959		PIN, Locating
718A	594988		PIN, Locating
741	690980		GEAR, Timing
850	100106		SEALANT, Liquid
865	591667		COVER, Air Guide
1036	-----		Label-Emissions
1263	594166		REED, Breather
1264	594165		SCREW -(Breather Reed)
1319	794467		LABEL, Warning
1319A	797669		LABEL, Warning
1330	273521		MANUAL, Repair



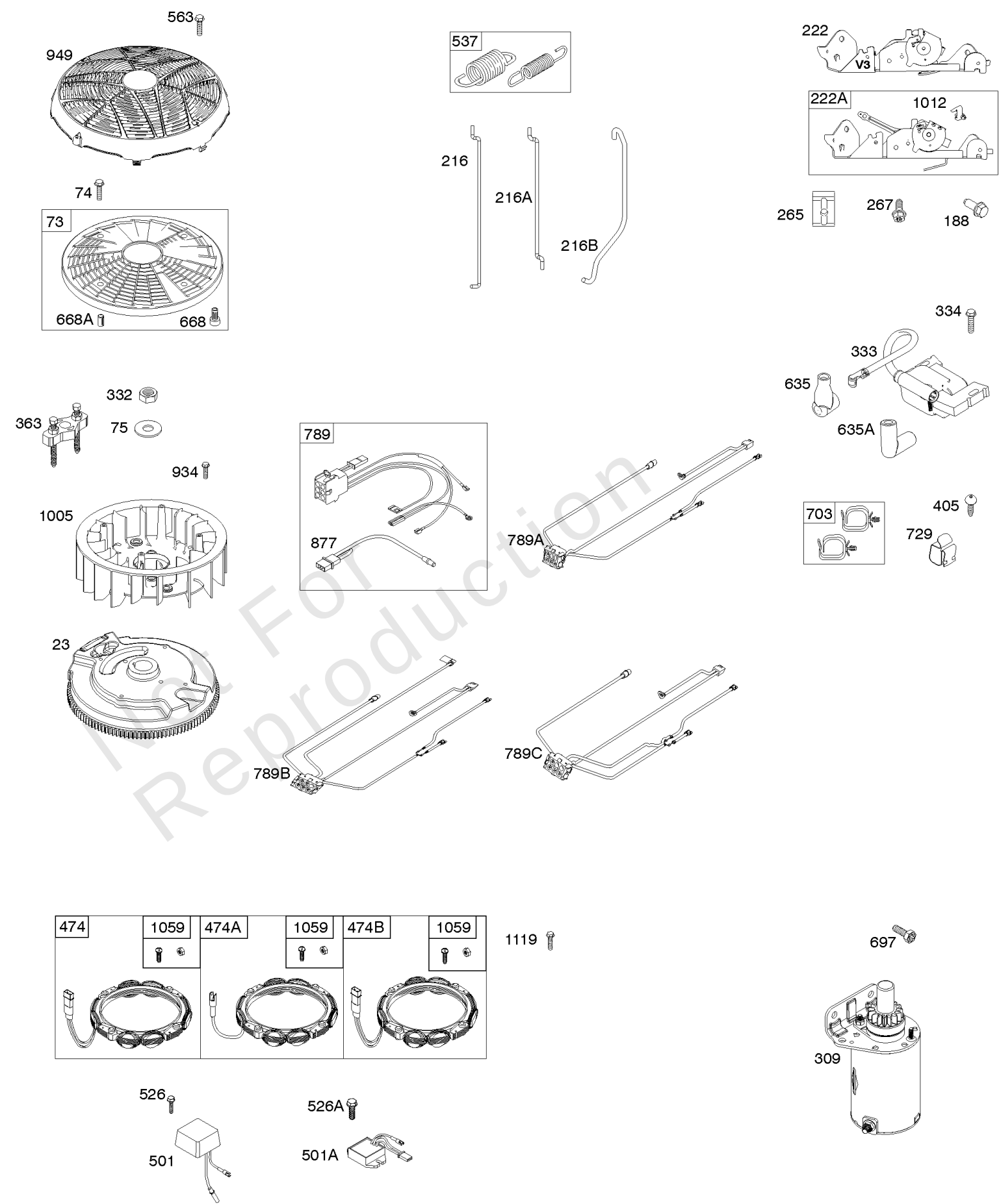
Engine Gasket Set, Valve Gasket Set

REF NO	PART NO	QTY	DESCRIPTION
3	391086S		SEAL, Oil -(Magneto Side)
7	693997		GASKET, Cylinder Head
9	690937		GASKET, Breather -Used Before Code Date 14110500
12	594195		GASKET, Crankcase -Used Before Code Date 15071600
20	795387		SEAL, Oil -(PTO Side)
22	694966		SCREW -(Crankcase Cover/Sump)
51	594204		GASKET, Intake
51A	594203		GASKET, Intake
98	695408		KIT, Idle Speed
104	694918		PIN, Float Hinge
105	698537		VALVE, Float Needle
121	594212		KIT, Carburetor Overhaul
127	699810		PLUG, Welch
137	698781		GASKET, Float Bowl
217	799771		SPRING, Choke Return
276	695410		WASHER, Sealing
358	594213		GASKET SET, Engine
524	691032		SEAL, O-Ring
633	699813		SEAL, Choke/Throttle Shaft
691	790574		SEAL, Governor Shaft
842	691031		SEAL, O-Ring -(Dipstick Tube)
868	690968		SEAL, Valve
883	690970		GASKET, Exhaust
943	796222		SEAL, O-Ring -(Oil Pump Cover)
1022	690971		GASKET, Rocker Cover
1095	594214		GASKET SET, Valve



Engine Sump, Oil Pump, Dipstick/Tube Assembly

REF NO	PART NO	QTY	DESCRIPTION
4	594974		SUMP, Engine -Used After Code Date 15071500
4A	796307		SUMP, Engine -Used Before Code Date 15071600
12	594195		GASKET, Crankcase -Used Before Code Date 15071600
15	690946		PLUG, Oil Drain
20	795387		SEAL, Oil -(PTO Side)
22	694966		SCREW -(Crankcase Cover/Sump)
186	796532		CONNECTOR, Hose -(Oil Drain)
219	793338		GEAR, Governor
220	799772		WASHER -(Governor Gear)
221	841026		CUP, Governor
239	792028		SWITCH, Oil Pressure
287	697820		SCREW -(Dipstick Tube)
404	690442		WASHER -(Governor Crank)
415	794903		PLUG -(Sump)
512	594200		HOSE, Oil Drain
523	594528		DIPSTICK
524	691032		SEAL, O-Ring
525	691037		TUBE, Dipstick
552	796638		BUSHING, Governor Crank
552A	690553		BUSHING, Governor Crank
615	698290		RETAINER, Governor Shaft
616	691045		CRANK, Governor
691	790574		SEAL, Governor Shaft
742	690328		RETAINER, E Ring
750	796208		SCREW -(Oil Pump Cover)
842	691031		SEAL, O-Ring -(Dipstick Tube)
847	594609		SCREW, Dipstick tube
850	100106		SEALANT, Liquid
943	796222		SEAL, O-Ring -(Oil Pump Cover)
965	796221		COVER, Oil Pump
1013	690954		NIPPLE, Oil Filter
1017	796214		SCREEN, Oil Pump
1024	794644		SHAFT, Pump
1027	492932S		FILTER, Oil -(Black)



Flywheel, Alternator, Starter, Wire Harness

REF NO	PART NO	QTY	DESCRIPTION
23	594302		FLYWHEEL
73	494439		SCREEN, Rotating
74	698425		SCREW -(Rotating Screen)
75	691056		WASHER -(Flywheel)
188	691108		SCREW -(Control Bracket)
216	796229		LINK, Choke
222A	592555		BRACKET, Control
265	691024		CLAMP, Casing
267	792629		SCREW -(Casing Clamp)
309	592599		MOTOR, Starter
332	691059		NUT -(Flywheel)
333	592846		ARMATURE, Magneto
334	691061		SCREW -(Magneto Armature)
363	19203		PULLER, Flywheel
405	594937		SCREW -(Back Plate) (Mounting)
474	592831		ALTERNATOR -(Dual Circuit)
526A	691108		SCREW -(Regulator)
537	594915		KIT, Governor/Idle Spring
563	799359		SCREW -(Debris Screen Guard)
635	66538S		BOOT, Spark Plug
668	691500		SPACER
668A	691215		SPACER
697	591909		SCREW -(Starter Motor) (Drive Cap)
703	691010		CLIP
729	593826		CLIP, Wire
789	698330		HARNESS, Wiring
877	790544		WIRE/CONNECTOR, Alternator
934	593638		SCREW -(Fan Retainer)
949	798767		GUARD, Debris Screen
1005	593640		FAN, Flywheel
1012	592556		RETAINER, Link
1059	698516		KIT, Screw/Washer
1119	691183		SCREW -(Alternator)

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	44S9770016G1		Replacement Engine
	797093	1	Replacement Short Block
	-----		Top No-Load Speed: 3300 -Trim: ALL

Not For Reproduction

